



# For wonderful coating surface and running cost reduction Excellent finish and operating cost reduction

### Coating robot, SWAN

# SWA/A/

Efficient paint supply system

for paint and thinner consumption

Maintainability up by manifold type automatic gun

Improved maintenance due to manifold type automatic gun

Unified controll on spray condition by control panel

Total control of spraying production via control panel

Minimize for indivisual difference for system mechanism.

consistant production performance

Short launch time by integrated Robot and Feeder

Easy installation of robt and feeder combined

Enhanced safety

by explosion-proof enclosure



Cost reduction by automation

Installing handring robot of explosion proof type, coating process can be automated.

# Optimized for small quantity and wide variety of components

# SWAN can spray anything such as small to midium sized parts





















Exterior panel

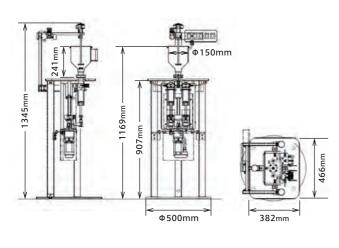
Vacuum cleaner

Car interior button

Interior panel

Knob

#### Cylinder pump



Туре		Cylinder pump of one cup type	
Drive system		Ball screw	
Cup volume		2L(2 cups included)	
Table size		W720/D420/H800	
Cylinder pump	Numbers	2 pcs	
	Cylinder volume	100cc	
	Cylinder material	SUS304 + Special coating	
	Stroke	80mm	
Piston	Piston material	SUS304	
	O ring material	Special rubber	
Connection	Input	PT 1/8	
Connection	Output	PT 1/8	
Driving motor		Explosion proof type,	
		AC servo motor 200W	
	Туре	Air operation type	
Valve	Sucction valve numbers	2	
	Connection	PT 1/8	
Paint flow range		30-150cc/min	
Explostion proof specifications		Confirmed to the general rule IEC60079-0 and explosion proof IEC60079-1(Explosion proof performance: Exd II BT4 GbX)	

Scotch gun - Specialized in spindle coating







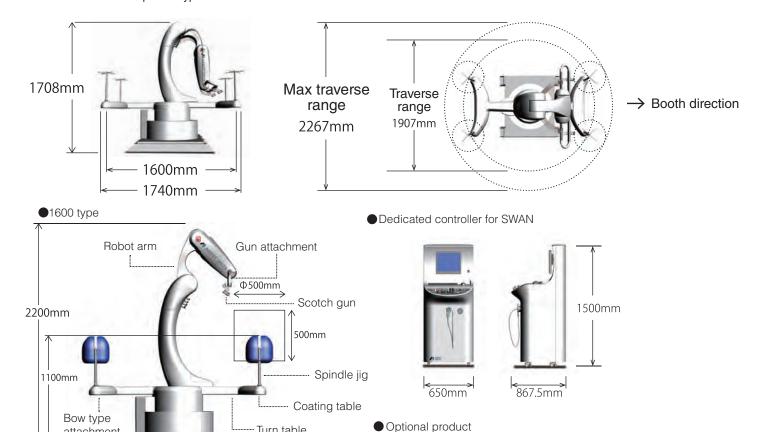


Specifications

test paint: lacker paint 10sec/NK-2

Model	Nozzle	Spray distance	Air pressure		Air	Paint output	Pattern		weight
	Nozzie		Atomization	Pattern	consumption	raini output	width	form	weight
R-15T	φ1.0	100mm	0.15Mpa	0.12Mpa	77 L/min	100 mL/min	125mm	flat	160g

SWAN double turn 4 top 1600 type



In certain case, actual size is difference of above specifications and chart size. To make it sure, please get in contact with the person in charge about that.





#### Specifications

Control panel weight

attachment

Swan double turn 4 top 1600 type

[Standard type] Depth: 1740mm, Turn table:1, Coating spindle table: 1, Coating table: 4, Standard numbers for automatic guns: 2.

Turn table

Coating robot	
Body weight	Approximately 620 kg
Power source	AC200V(3 pahse), 2.5kVA
Compressed air	air pressure: 0.5Mpa, Air flow 400l/min (Clean dry air)
Weight capadity	5 kg
The maximum number of mounted guns,	4 guns
Operating accuracy	800mm/s (first axis)
Operating position repeatability	±0.5mm

approximately 200 kg

Double turn transferring machine

Weight capacity		5kg/table(4TOP) 10kg/table(2TOP).OP	
Table distance		750mm	
Double turn distance		1600mm(1200mm.OP) (Single : 1400mm.OP)	
Double turn RPM		45deg/sec(180deg/4cec)	
Table RPM		±200rpm	
Work piece capacicty	Diameter	500mm	
	Height	500mm	
Motor capacity	double turn	200W Explosion-proof motor	
	Table	200W Explosion-proof motor	

Control Panel

Axis	Robot : 4 axis Spindle : 3 axis Paint supply unit : Max 2 pcs,
Туре	PTP control, CP control type
Teaching	Package program by PC Interactive type PACK or PTP teaching options
Display	Color display 17 inches
Memory	Flush Disk
External Memory	USB media

.OP:Option



Double turn 2 top 1400 type Double turn 4 top 1200 type

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