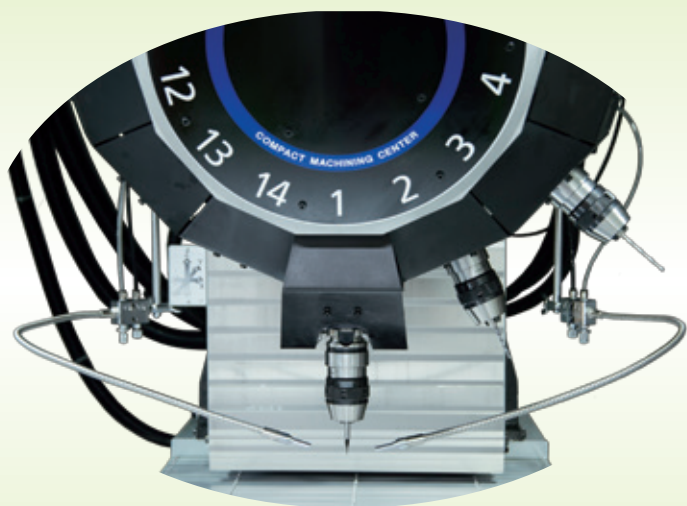
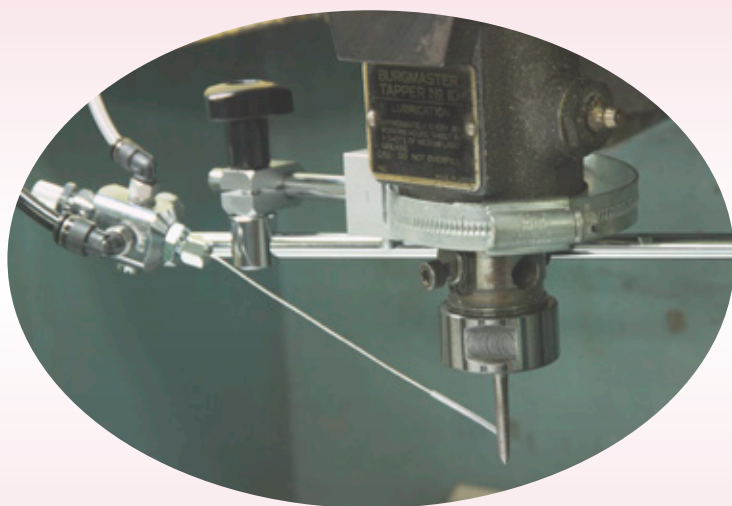


Great long-seller  
for cutting  
lubrication



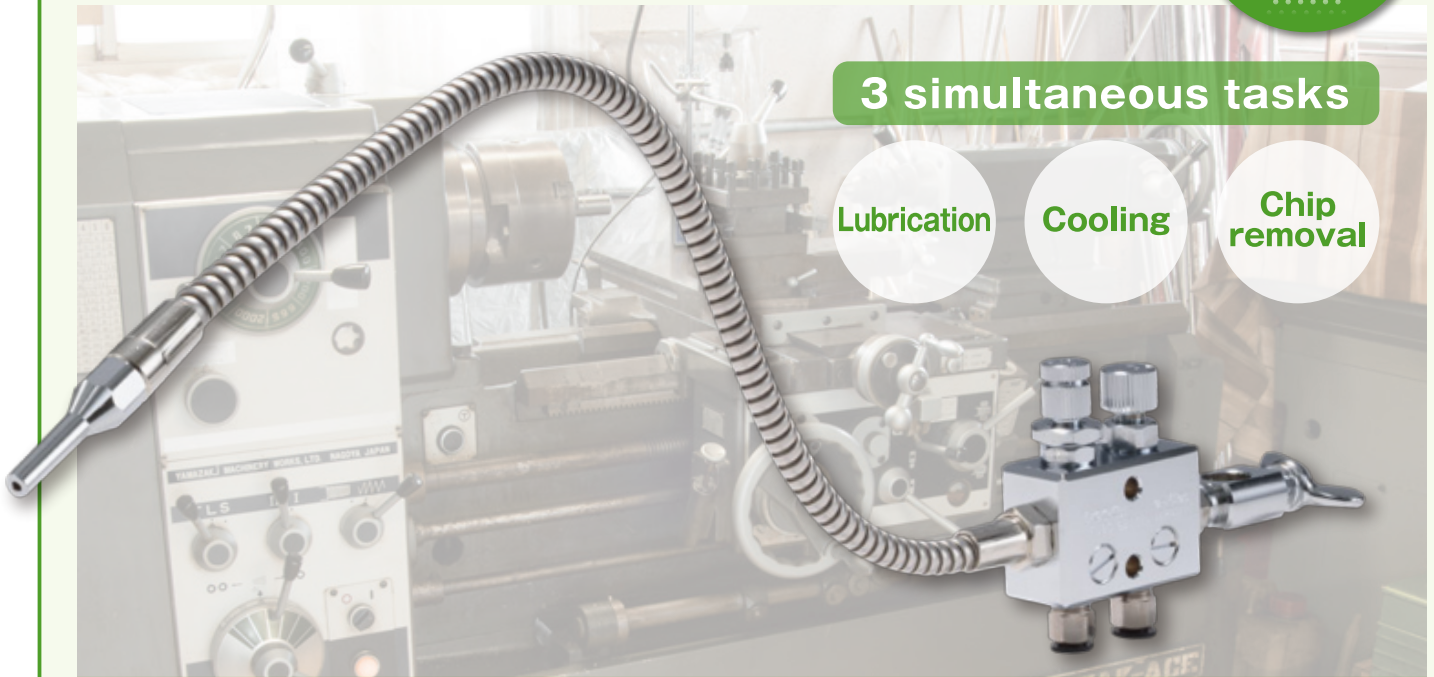
The definitive  
solution  
for tapping  
lubrication



**TAP  
TOUCH**

# Magic Cut e-mist

Mist lubrication for cutting



3 simultaneous tasks

Lubrication

Cooling

Chip removal



## Features

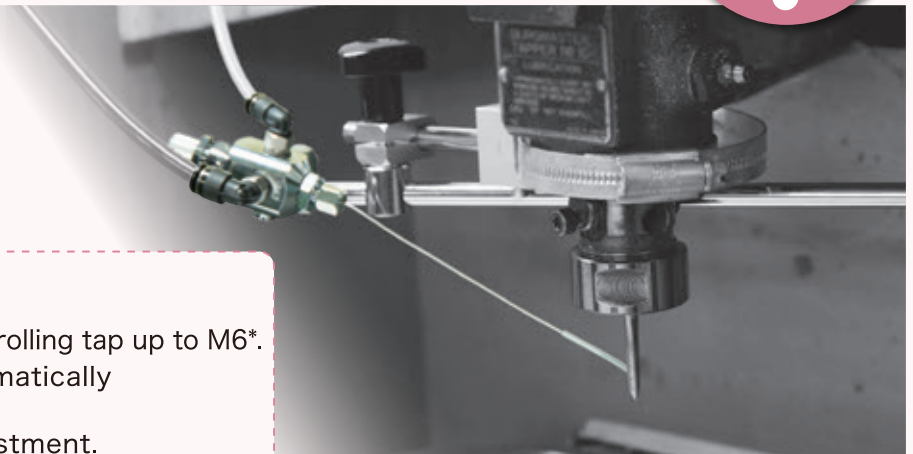
- PROLONG TOOL LIFE by spraying cool mist.
- REDUCE OIL CONSUMPTION by atomizing the minimum amount of lubricant.
- Simple operation; just apply compressed air and set adjusters.
- Light, compact design, made of aluminum, enables uncluttered setup of multiple units.

# TAP TOUCH *Automatic Tapping Lubricator*

Drip lubrication, without misting



# TAP TOUCH



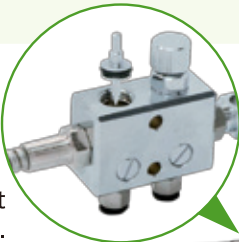
## Features

- Drip-feed system, use only for rolling tap up to M6\*.
- Control the drip timing automatically using the control box.
- Drop-by-drop level fine adjustment.

\*For rolling tap over M7 or cutting tap, please use Magic Cut.

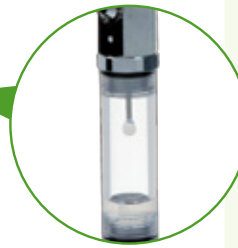
### Atomizer Body

The built-in piston valve actuates swiftly and does not cause fluid dripping.



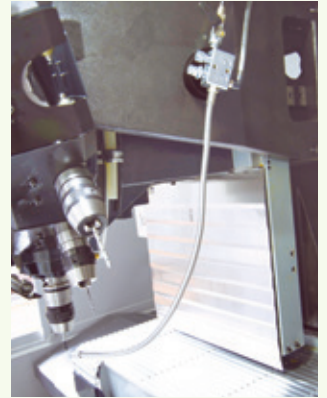
### Flow Checker

The flow rate is clear by drop speed, even when the mist at the tip of nozzle is faint and invisible.



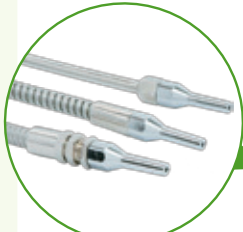
### with Round Magnet Attachment

Magnetic base attachment, so no support rod is necessary. Effective for small work spaces.



### Line Nozzle

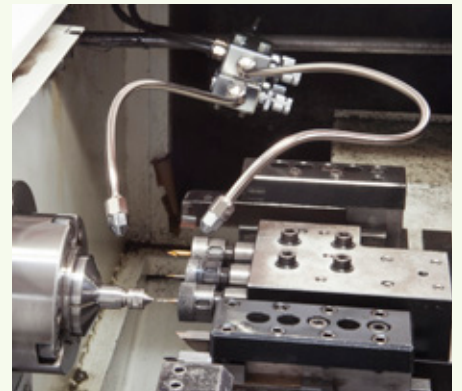
Slimline nozzles, easy to insert into narrow openings. Various types and lengths can be chosen.



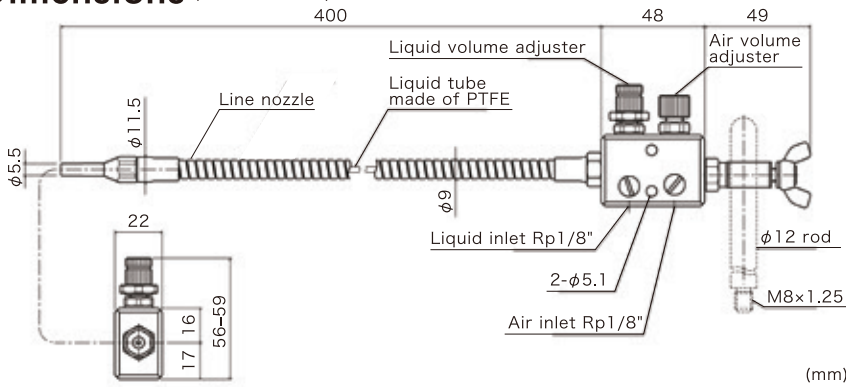
See p5

### Multiple (2 to 4) Units

Multiple units are recommended for spraying both sides of a blade.



### Dimensions (EM1-AT-Z40)

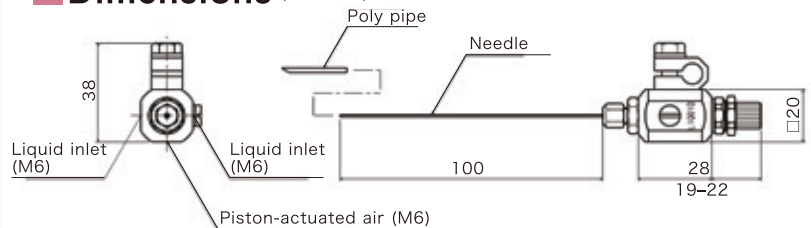


### Control Box

Included switch is synchronized to tap stroke, for automatic oil supply.



### Dimensions (TD1-10)



### Contact type Pinpoint Lubrication

Poly pipe on nozzle tip directly touches tap, so the workplace remains clean.



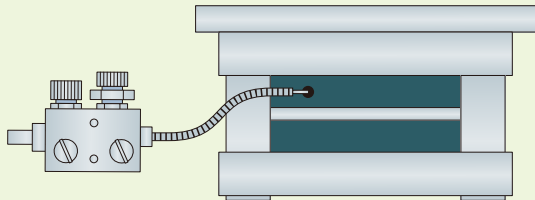
\*For details of Tap Touch, see p6.



## A wide range of applications, beyond cutting lubrication

Magic Cut is an MQL device, that cools the tool with a cold mist, created by atomizing a tiny quantity of oil, around 5-60 mL/h. By adjusting the volume of liquid and air, it is possible to simultaneously lubricate and blow away the cuttings. Attaching an optional cap or pressure-feeding liquid, enables a variety of lubrication tasks by spraying.

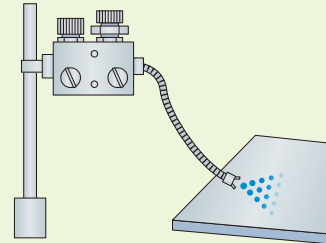
### 1 Press lubrication (with Oil hole air nozzle)



Mist can be sprayed directly inside a mold by inserting the tip to the joint of the mold.

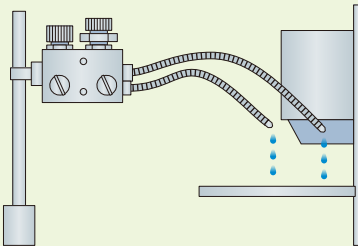
\*The liquid needs to be pressure-fed.

### 2 Press lubrication (with Fan pattern nozzle)



To spread mist, e.g., applying lubricant to sheet metal, a fan pattern nozzle is effective.

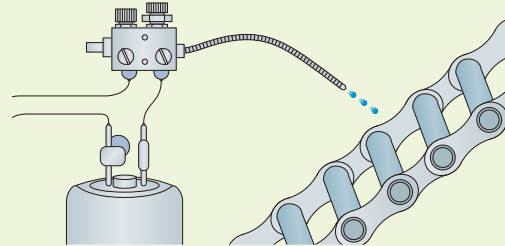
### 3 Drip lubrication (with Short air nozzle)



By closing the air adjuster completely, drip feed lubrication is also possible.

\*Please use a 3-port air valve.

### 4 Water pistol-like lubrication (with Short air nozzle)



If the air adjuster is completely closed and liquid pressure is increased, it is possible to spray a liquid a slightly distant object, similar to using a water pistol.

\*The liquid needs to be pressure-fed. Use a 3-port air valve.

## 5 types of Air Nozzles



#### Air Nozzle

(code 19500)  
Standard type. Mist can be sprayed on a blade tip with pinpoint accuracy.



#### Short Air Nozzle

(code 29135)  
With low-pressure air a beautiful mist can be created. This is suitable for lubrication tasks.



#### Oil Hole Air Nozzle

(code 29137)  
The nozzle shape enables insertion in a one-touch fitting for  $\phi 6$  mm tube. No mist leaks out.  
**The liquid needs to be pressure-fed.**



#### Fan Pattern Air Nozzle

(code 29136)  
Enables to spread mist. Suitable for lubrication tasks.



#### Fan Nozzle Attachment

(code 14001)  
It is used by placing it over a standard air nozzle.

■ Air nozzle and short air nozzle are available in thick nozzle specifications.  
(Use in combination with  $\phi 1.2$  liquid nozzle\*)  
\*standard liquid nozzle:  $\phi 0.6$  mm

\*Fan pattern air nozzle is limited in terms of installation direction, but suitable for Z pipe of at least 40 cm. For other applications use 14001.

## Oil

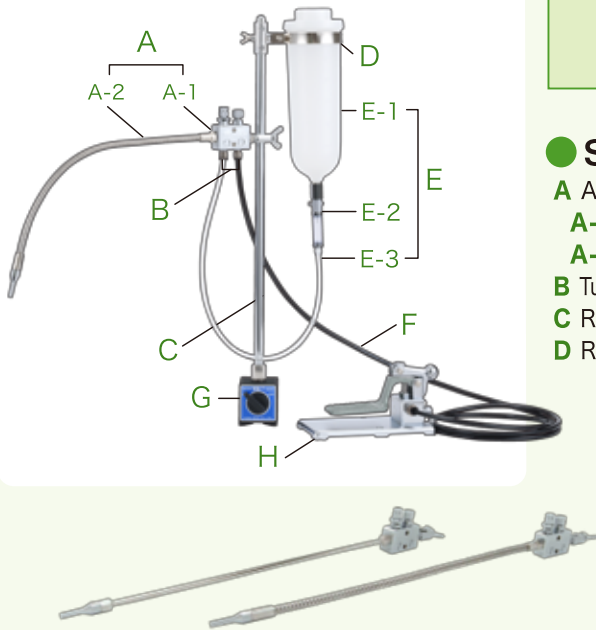


Model	Size	Code	Classification	Features	Suitable Materials
AM-30	4L 18L	MOL-AM30-04 MOL-AM30-18	Refined mineral oil	Excellent workability. Also resistant to seizing.	Steel, Aluminum, Non-ferrous metals
AM-50	4L 18L	MOL-AM50-04 MOL-AM50-18	Refined natural vegetable oil	Not hazardous to human health or the environment.	Steel, Aluminum, Non-ferrous metals
AM-70	4L 18L	MOL-AM70-04 MOL-AM70-18	Oil-in-water emulsion	10 to 20 times thinning. Excellent cooling performance.	Steel, Aluminum, Non-ferrous metals

\*These items are available only in Japan.

## Standard Set

### EM1-CM-Z40



## SET

**EM1-CM-Z40**

No. of Line Nozzle | Air Valve | Fixing | Type | Length | Air Cap\*

Line Nozzle

\*There are three types: None, A and FD.

### Standard Set Contents (EM1-CM-Z40)

- A** Atomizer (1 line) EM1-AT-Z40
- A-1** Atomizer body (1 line) 15001
- A-2** Line nozzle (Z type, 40 cm) FN-Z40
- B** Tube fitting R1/8"×φ6 mm 18190 (×2)
- C** Rod PL12X480
- D** Ring hanger 14009
- E** 0.5 L Container (with Flow checker) 14161
- E-1** 0.5 L Container 14160
- E-2** Flow checker for 1 line atomizer
- E-3** Fluid tubing φ4×φ6 mm 18516
- F** Air tubing φ4×φ6 mm 18506
- G** Magnetic base MB-1
- H** Foot air valve C-50E



▲Tube-type Flexible Nozzle

## Atomizer

**EM1-AT-Z40**

No. of Line Nozzle | Type | Length | Air Cap | Nozzle Size\*

Line Nozzle

\*Enter "-1.2" for thick nozzle.

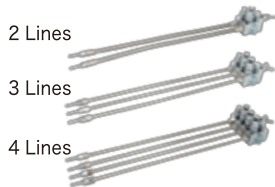
## Line Nozzle

**FN-Z40A-1.2**

Type | Length | Air Cap | Nozzle Size\*

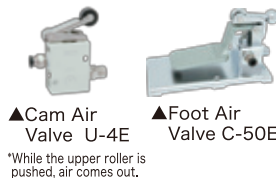
\*Enter "-1.2" for thick nozzle.

No. of Line Nozzle  
**1 to 4 Lines**



### Air Valve

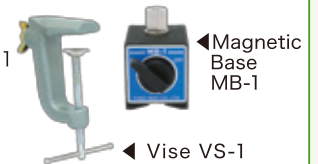
**C** = with C-50E  
**U** = with U-4E  
**X** = None



\*While the upper roller is pushed, air comes out.

### Fixing

**M** = with MB-1  
**V** = with VS-1  
**X** = None

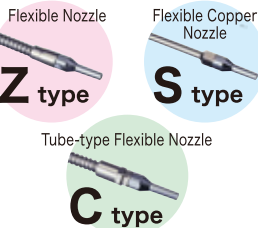


◀Magnetic Base MB-1

◀Vise VS-1

### Type

**Line Nozzle**  
**Z** = Z type  
**S** = S type  
**C** = C type



### Length Line Nozzle

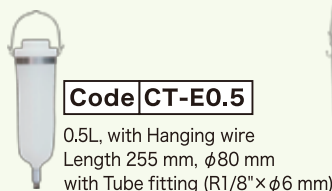
**Z type** 20 cm, 30 cm, 40 cm (standard), 50 cm, 60 cm  
**S type** 20 cm, 30 cm, 40 cm (standard), 50 cm, 60 cm, 80 cm  
**C type** 50 cm, 100 cm, 150 cm, 200 cm

### Air Cap

**None** = Air Nozzle (standard)  
**A** = Short Air Nozzle  
**FD** = Fan Pattern Air Nozzle  
**T** = Oil Hole Air Nozzle

See p.4.

## Container



Code **CT-E0.5**

0.5L, with Hanging wire  
Length 255 mm, φ80 mm  
with Tube fitting (R1/8"×φ6 mm)



Code **CT-E1.0**

1.0L, with Hanging wire  
Length 380 mm, φ104 mm  
with Tube fitting (R1/8"×φ6 mm)



Code **CT-E2.0**

2.0L, with Hanging wire  
Length 470 mm, φ133 mm  
with Tube fitting (R1/8"×φ6 mm)

### Container

**CT-E0.5C1**

Size | Flow Checker

### Size

**0.5L**  
**1.0L**  
**2.0L**

### Flow Checker

**C1** = For 1-Line Atomizer, **C2** = For 2-Line Atomizer  
**C3** = For 3-Line Atomizer, **C4** = For 4-Line Atomizer  
**None** = without Flow Checker

## Flow Checker



For 1-Line Atomizer  
Code **14201**  
connected to φ4×φ6 mm fluid tubing



For 2-Line Atomizer  
Code **14202**  
connected to φ4×φ6 mm fluid tubing



For 3-Line Atomizer  
Code **14203**  
connected to φ4×φ6 mm fluid tubing

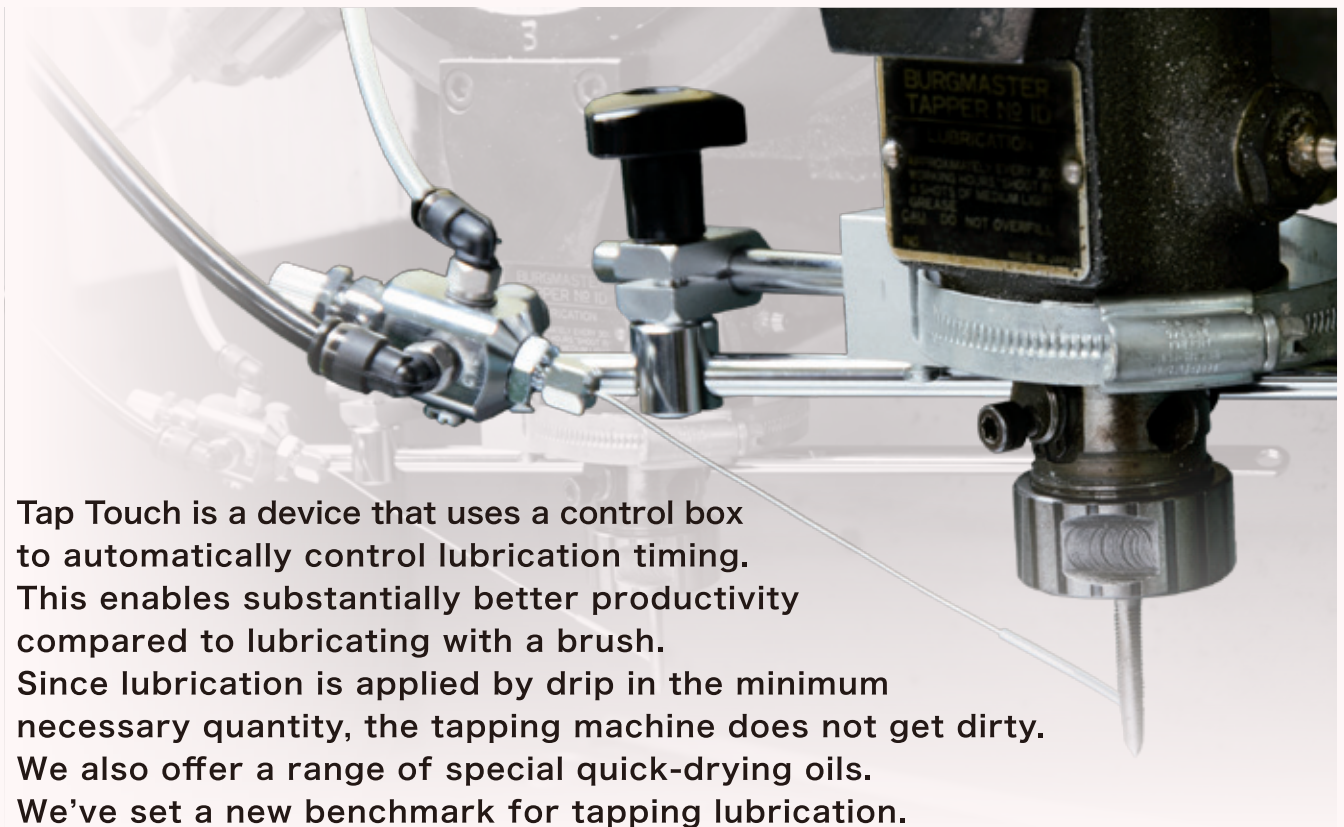


For 4-Line Atomizer  
Code **14204**  
connected to φ4×φ6 mm fluid tubing

A fluid tubing is included only with containers that have flow checkers.

These cannot be used for highly viscous oil.

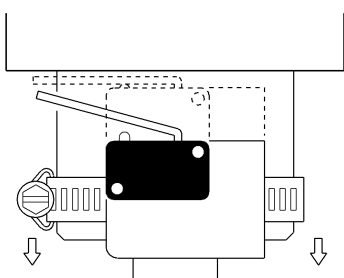
## ■ New standard: fast, convenient, and dirt-free



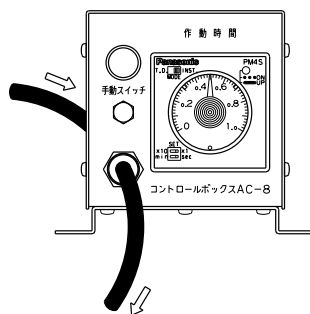
Tap Touch is a device that uses a control box to automatically control lubrication timing. This enables substantially better productivity compared to lubricating with a brush. Since lubrication is applied by drip in the minimum necessary quantity, the tapping machine does not get dirty. We also offer a range of special quick-drying oils. We've set a new benchmark for tapping lubrication.

## ■ Automatic Lubrication Linked to a Control Box.

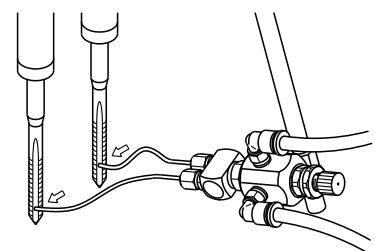
**1** Limit Switch is Actuated



**2** Air Comes out of the Control Box



**3** A Valve inside the Dispenser Opens to Enable Lubrication



\*If using an air valve other than AC-8, make sure to use a 3-port type. \*Tap Touch is a mist-free drip-feed system.

## Tapping Oil

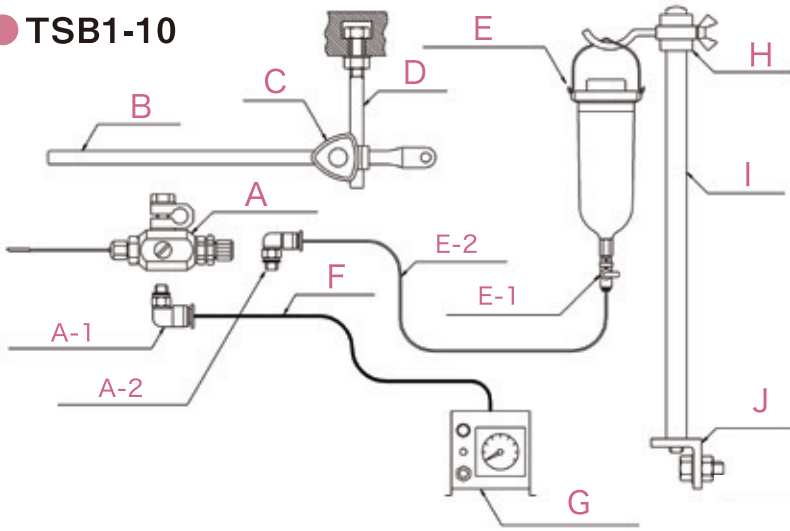


Model	Size	Classification	Features	Suitable materials
FUSO-631F-04	4L	Refined isoparaffinic hydrocarbon solvent	Complete-evaporation type. Leaves no oil on surfaces. Colorless clear liquid.	Zinc-coated steel, steels, aluminum, etc.
FUSO-631F-18	18L			
FUSO-624FR-04	4L	Contains synthetic sulfurized compounds	Leaves only a very thin film of oil. Sulfur contents reduce "galling and seizing."	Stainless steel, carbon steel, zinc-coated steel, etc.
FUSO-624FR-18	18L			
FUSO-650R-04	4L	Mineral oil	Viscous brown oil. Superior performance to protect parts from rusting and corrosion.	Carbon steel, zinc-coated steel, stainless steel, etc.
FUSO-650R-18	18L			

\*These items are available only in Japan. \*Any low-viscosity oil (i.e., not genuine oil) can also be used.

## Standard Set

### ● TSB1-10



### ● Standard Set Contents (TSB1-10)

<b>A</b> Dispenser (1 Line)(with A-1, A-2)	TD1-10	<b>E</b> 0.5L Container set (with E-1, E-2)	25197
<b>A-1</b> Tube fitting for air inlet M6×φ6 mm	PL6-M6M	<b>E-1</b> φ4 Ball valve R1/8"×φ4 mm	BVC01-4
<b>A-2</b> Tube fitting for liquid inlet M6×φ4 mm	25156	<b>E-2</b> Fluid tubing φ4 mm×φ2.5 mm	25192
<b>B</b> Arm φ8 mm ×300 mm	25186	<b>F</b> Air tubing φ6 mm×φ4 mm	18506
<b>C</b> Holder (φ8 mm×φ8 mm)	14012	<b>G</b> Control box	AC-8
<b>D</b> Rod φ8 mm×100 mm	25187	<b>H</b> Hanger for container	25190
		<b>I</b> Rod for container φ12 mm×960 mm	25188
		<b>J</b> Angle bracket (with M8 bolt)	25191

### Set

**TSB1-10B**

Type No. of Line Nozzle Length Nozzle Size



A video showing the installation process is available on YouTube. Please scan the QR code using your smartphone camera app.

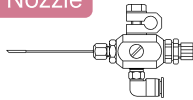
### Type

Set (with Control Box) → **TSB**  
Set (without Control Box) → **TSX**

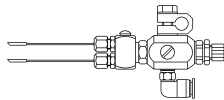


### No. of Line Nozzle

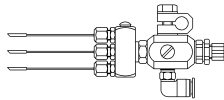
**1 Line Nozzle**



**2 Line Nozzle**



**3 Line Nozzle**



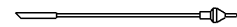
\*1 to 3 Lines for a dispenser.  
Tube fittings included.

### Length

**5 cm**



**10 cm**



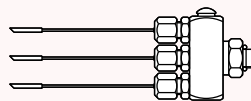
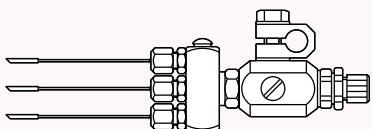
**15 cm**



### Nozzle Size

**None** = Needle (φ0.5 mm×φ0.8 mm) (standard)

**B** = Needle B (φ1.1 mm×φ1.5 mm)



### Dispenser

**TD3-10B**

No. of Line Nozzle Length Nozzle Size

### Nozzle

**TNZ3-10B**

No. of Line Nozzle Length Nozzle Size

### Needle

**TN-10B**

Length Nozzle Size

\*1 to 3 Lines for a dispenser.  
Tube fittings included.

\*Length: 5 cm, 10 cm, 15 cm



## CONTROL BOX

### AC-8 Ideal for tapping lubrication



#### Easy control using limit switch

- ON/OFF control in synch with the mechanical stroke.
- Only the application time can be set.

Data	
Voltage/Electric power	100 VAC/10 W
Maximum air flow rate	220 L/min
Dimensions	W105×D150×H90 mm*
Mass	800 g

### AC-9 Ideal for pressing lubrication



#### Fine-grained control in accordance with the input signal is possible.

- Ⓐ The spray can be adjusted according to the signal input frequency.
- Ⓑ It is possible to set a delay (standby time) between the signal input and spray.
- Ⓒ The spraying time (duration) can be adjusted.

Data	
Voltage/Electric power	100 VAC/50 W
Maximum air flow rate	250 L/min
Dimensions	W242×D157.5×H86 mm*
Mass	2.5 kg

Tube Fitting for air inlet (option)

Code 18181 R1/4"×φ6 mm



\*The dimensions include projections, such as the feet.

## LUMINA AUTOMATIC SPRAY GUN

ST-6X



ST-10RWX



ST-6-C8X



HM-6WX



MK-3X



**Features** ●Large-droplet mists, without overspray, or fine atomizing mists for producing beautifully coated surfaces.

**Applications** ●Stamping press●Die casting●Injection molding●Rust prevention●Coating●Flux coating●Humidification

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Phone +81-3-3947-1334 <https://www.fusoseiki.co.jp/>